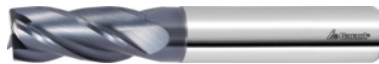


Garant
Solid carbide milling cutter, TiAlN, Ø e8 DC: 7 mm

Order data

Order number	202725 7
GTIN	4045197746450
Item class	11X

Description
Version:

Double relief ground side clearance angle.

Without 45° cutting edge chamfer.

Through-coolant: no

No. of teeth Z: 4

Helix angle: 30 degrees

Direction of infeed: horizontal, oblique and vertical

Shank: DIN 6535 HA to h6

No. of teeth Z: 4

Flute length L_c : 20 mm

Overhang length L_1 incl. recess: 25 mm

Recess Ø D_1 : 6.8 mm

Overall length L: 60 mm

Shank Ø D_s : 7 mm

Technical description

Overhang length L_1 incl. recess	25 mm
Cutting edge Ø D_c	7 mm
Feed f_z for side milling in steel < 900 N/mm ²	0.033 mm
Recess Ø D_1	6.8 mm
Shank Ø D_s	7 mm
Shank	DIN 6535 HA to h6
Shank form	HA

Direction of infeed	horizontal, oblique and vertical
Overall length L	60 mm
Feed f_z for slot milling in steel < 900 N/mm ²	0.03 mm
No. of teeth Z	4
Flute length L_c	20 mm
Helix angle	30 degrees
Corner chamfer angle	90 degrees
Coating	TiAlN
Tool material	Solid carbide
Standard	Manufacturer's standard
Type	H
Cutting width a_e for milling operation	0.3×D for side milling
Cutting width a_e for milling operation	Full slot cutting depth 1×D
Through-coolant	no
Colour ring	without
Type of product	End mill